

ABSTRACT OF THE DISCLOSURE

In a sheet folding apparatus for nipping and conveying a sheet by a pair of folding rollers and folding the sheet, at least one roller of the pair of 5 folding rollers has large- and small-diameter portions along the axis. The contact area between the sheet and each folding roller can be reduced. As a result, a relief for the pressure from the two ends of the roller shaft in folding a sheet can be ensured at a portion 10 where the sheet creases, and any crease can be prevented.